

PVC Industrial Pipe: Schedule 40

Application:

Corrosion resistant pressure pipe, IPS sizes $\frac{1}{8}$ " through 24", for use at temperatures up to and including 140°F. Pressure rating (120 psi to 810 psi) varies with schedule, pipe size, and temperature as stated in Harvel Plastics, Inc. engineering bulletin (Product Bulletin 112/401). Pipe is also suitable for PVC plastic drain, waste, and vent (DWV) applications. Generally resistant to most acids, bases, salts, aliphatic solutions, oxidants, and halogens. Chemical resistance data is available and should be referenced for proper material selection. Pipe exhibits excellent physical properties and flammability characteristics (independently tested flame and smoke characteristics-ULC). Typical applications include: chemical processing, plating, high purity applications, potable water systems, water and wastewater treatment, drainage, irrigation, agricultural, and other applications involving corrosive fluid transfer.

Scope:

This specification outlines minimum manufacturing requirements for Polyvinyl Chloride (PVC) Schedule 40 iron pipe size (IPS) pressure pipe. This pipe is intended for use in applications where the fluid conveyed does not exceed 140°F. This pipe meets and or exceeds the industry standards and requirements as set forth by the American Society for Testing and Materials (ASTM D1785 & D2665) and the National Sanitation Foundation (NSF International STD 61 & Std 14).

PVC Materials:

The material used in the manufacture of the pipe shall be domestically produced rigid polyvinyl chloride (PVC) compound, Type I Grade I, with a Cell Classification of 12454 as defined in ASTM D1784, trade name designation H707 PVC. This compound shall be white or gray in color as specified, and shall be approved by NSF International for use with potable water (NSF Std 61).

Dimensions:

All sizes of PVC Schedule 40 pipe shall be manufactured in strict accordance to the requirements of ASTM D1785 for physical dimensions and tolerances. PVC Sch 40 pipe sizes $\frac{1}{4}$ " through 24" diameters shall also meet the requirements of ASTM D2665 Standard Specification for PVC plastic drain, waste and vent (DWV) pipe and shall be dual marked as such. Each production run of pipe manufactured in compliance to the standard, shall also meet or exceed the test requirements for materials, workmanship, burst pressure, flattening, and extrusion quality defined in ASTM D1785 and ASTM D2665 as applicable. All belled-end pipe shall have tapered sockets to create an interference-type fit, which meet or exceed the dimensional requirements and the minimum socket length for pressure-type sockets as defined in ASTM D2672. All PVC Schedule 40 pipe must also meet the requirements of NSF Standard 14 and CSA Standard B137.3 rigid PVC pipe for pressure applications, and shall bear the mark of these Listing agencies. This pipe shall have a flame spread rating of 0-25 when tested for surface burning characteristics in accordance with CAN/ULC-S102-2-M88 or equivalent.

Marking:

Product marking shall meet the requirements of ASTM D1785 and ASTM D2665 as applicable and shall include: the manufacturer's name (or the manufacturer's trademark when privately labeled); the nominal pipe size; the material designation code; the pipe schedule and pressure rating in psi for water @ 73°F; the ASTM designation D1785; the ASTM designation D2665 (when dual marked); the independent laboratory's seal of approval for potable water usage; and the date and time of manufacture.

Sample Specification:

All PVC Schedule 40 pipe shall be manufactured from a Type I, Grade I Polyvinyl Chloride (PVC) compound with a Cell Classification of 12454 per ASTM D1784. The pipe shall be manufactured in strict compliance to ASTM D1785 and D2665 (where applicable), consistently meeting and/or exceeding the Quality Assurance test requirements of these standards with regard to material, workmanship, burst pressure, flattening, and extrusion quality. The pipe shall be manufactured in the USA, using domestic materials, by an ISO 9001 certified manufacturer. Standard lengths of pipe sizes 6" and larger shall be beveled each end by the pipe manufacturer. All pipe shall be stored indoors after production at the manufacturing site until shipped from factory. This pipe shall carry the National Sanitation Foundation (NSF) seal of approval for potable water applications. All pipe shall be manufactured by HARVEL® PLASTICS, INC.



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Schedule 40 Dimensions

Nom. Pipe Size (in.)	O.D.	Average I.D.	Min. Wall	Nom. Wt./Ft.	Max. W.P.
1/8	0.405	0.249	0.068	0.051	810
1/4	0.540	0.344	0.088	0.086	780
3/8	0.675	0.473	0.091	0.115	620
1/2	0.840	0.602	0.109	0.170	600
3/4	1.050	0.804	0.113	0.226	480
1	1.315	1.029	0.133	0.333	450
* 1-1/4	1.660	1.360	0.140	0.450	370
* 1-1/2	1.900	1.590	0.145	0.537	330
* 2	2.375	2.047	0.154	0.720	280
* 2-1/2	2.875	2.445	0.203	1.136	300
* 3	3.500	3.042	0.216	1.488	260
* 3-1/2	4.000	3.521	0.226	1.789	240
* 4	4.500	3.998	0.237	2.118	220
5	5.563	5.016	0.258	2.874	190
* 6	6.625	6.031	0.280	3.733	180
* 8	8.625	7.942	0.322	5.619	160
* 10	10.750	9.976	0.365	7.966	140
* 12	12.750	11.889	0.406	10.534	130
* 14	14.000	13.073	0.437	12.462	130
* 16	16.000	14.940	0.500	16.286	130
* 18	18.000	16.809	0.562	20.587	130
* 20	20.000	18.743	0.593	24.183	120
* 24	24.000	22.544	0.687	33.652	120

* Denotes these sizes are dual marked as being in compliance with both ASTM D1785 (pressure pipe) and ASTM D2665 (drain, waste & vent pipe- DWV).

The pressure ratings given are for water, non-shock, @ 73 °F. The following temperature de-rating factors are to be applied to the working pressure ratings (WP) listed when operating at elevated temperatures.

Multiply the working pressure rating of the selected pipe at 73 °F, by the appropriate de-rating factor to determine the maximum working pressure rating of the pipe at the elevated temperature chosen.

EX:
10" PVC SCH 40 @ 120 °F = ?
140 psi x 0.40 = 56 psi max.
@ 120 °F

De-Rating Factor	
Operating Temp (°F)	De-Rating Factor
73	1.00
80	0.88
90	0.75
100	0.62
110	0.51
120	0.40
130	0.31
140	0.22

THE MAXIMUM SERVICE TEMPERATURE FOR PVC IS 140 °F.

Solvent-cemented joints should be utilized when working at or near maximum temperatures. Harvel Plastics does not recommend the use of PVC for threaded connections at temperatures above 110 °F; use flanged joints, unions, or roll grooved couplings where disassembly is necessary at elevated temperatures.

Threading of Schedule 40 PVC pipe is not a recommended practice due to insufficient wall thickness. Thread only Schedule 80 or heavier walls. *Threading requires a 50% reduction in pressure rating stated for plain end pipe @ 73 °F.*

Chemical resistance data should be referenced for proper material selection and possible de-rating when working with fluids other than water. Refer to Harvel Plastics 112/401 Product Bulletin for chemical resistance, installation data, and additional information.

ASTM STANDARD D1784 MATERIAL EQUIVALENTS:

Cell Classification 12454 = PVC Type I Grade I = PVC1120

Pipe sizes shown are manufactured in strict compliance with ASTM D1785 and ASTM D2665 where applicable.

These products are available from



800.634.3074 - www.aetnaplastics.com