

Authorized Distributor:

Aetna Plastics Corp.

1702 St. Clair Ave. Cleveland, Ohio 44114

Tel: 800-634-3074 • 216-781-4421 • Fax: 216-781-4474

E-mail: sales@aetnaplastics.com • Web site: www.aetnaplastics.com

Series 5970 FRP Composite Fire Retardant Pipe, Duct, and Fittings

For corrosive industrial service where high temperature, reasonable solvent resistance, and fire retardant properties are important.

Uses and applications:

Chemical plant process piping
Fire retardant corrosion resistant fume duct
Organic chemicals
Acid drains
Corrosive and abrasive slurries
Waste water and sewage systems
Chlorine and chlorinated water
Water treatment piping
Brine and brackish water
Hazardous waste piping
Piping & duct systems for combinations of solvents, acids, & bases.
An alternative to costly alloys and specialty metals
Industrial service for severely corrosive liquids

Description: Composition:

Filament-wound fiberglass reinforced methacrylate modified epoxy composite pipe. ASTM D-2996 Classification Type I, Grade 2, Class E.

Nominal 3`0 mil glass veil reinforced inner corrosion liner, followed by a nominal 20 mil corrosion liner reinforced with Nexus surfacing veil, followed by a fiberglass filament wound structural overwrap.

A premium grade fire-retardant high-temperature high performance vinylester resin (Derakane 510-N, or equal), pigmented light gray for UV inhibition, is used in the corrosion barrier/liner; and for for the filament wound structural overwrap. Antimony trioxide is added to all resin, to achieve an ASTM E-84 flame spread rating of 25, or less.

Operating temperatures up to 250do` F.

Pipe Sizes: Pipe Lengths:

137+ different diameters, ranging from a teeny 3/8" dia. up to a mammoth 168" dia. Pipe available built to iron pipe outside diameters (ASTM D-2996, Table 3), as well as pipe built to chemical process piping inside diameter standards. A current list of pipe sizes is available upon request. New sizes are being added regularly.

1/2" dia. pipe and smaller is built in 5 ft. lengths.

3/4" & 7/8" dia. pipe is built in 7 ft. lengths.

1" through 1-1/2" dia. pipe is built in 10 ft. lengths.

2" through 6" dia. pipe is available in 20 ft. lengths.

8" dia through 120" dia. pipe is available in 40 ft. lengths.

Performance: Good corrosion resistance over a wide temperature range. Temperatures from sub-zero to 225° F.

Advantages: Working pressures from NBS-PS-15-69 duct to 450 psi+, depending upon size and wall thickness.

Vacuum to -14.7 psig for all sizes, by selection of wall thicknesses, ribs and filament wind angle.

Available for earth burial, all depths, with selection of wall thicknesses, ribs and filament wind angle.

Weighs 1/6 as much as steel. Thus, lower installed costs.

Smooth inner surface produces very low frictional loss for reduced pumping and fan blower costs. Hazen-Williams flow coefficient of 150.

Recommended for a wide range of corrosion applications. Consult with Industrial Fiberglass Specialties, or the resin manufacturer, for specific project recommendations.

Joining systems: Bell (socket) and spigot structural adhesive weld bonded joints. Adhesive bonded joints are available as your choice of straight/straight, straight/taper and taper/taper.

Threaded joints (NPT) through 12" dia. Other thread configurations available upon special order.

Flanges, all sizes through 84" dia. Including the superior filament wound socket flanges for sizes through 1/2" dia. through 36" dia. ANSI 150 lb., 300 lb. and 600 lb. all available as standard. Any pressure rating and drilling pattern available on order.

Van Stone, loose ring style, flanges.

Flange Spacers - all diameters, bolt hole patterns and thicknesses, built to order.

Bell and spigot O-Ring joints, thru 84" dia.

Bell and spigot O-Ring joints with locking key for restrained ends.

Mechanical Couplings, including Victaulic and Taylor-Kerr.

Expansion Joints, including triple O-Ring style for fly ash lines.

Speed-Seal O-Ring true unions.

Repair (maintenance) couplings.

Physical Properties: See Table 1 for typical physical properties of Series 5970 FW FRP Pipe. These are conservative properties that can be used for the design of FW pipe for pressure, vacuum, supported span and burial conditions. Contact Industrial Fiberglass Specialties, Inc. for recommendations on the appropriate design formulas to be used for FRP composite pipe.

Mechanical Properties:

Burial installations: As a custom manufacturer of pipe and fittings, we can design and build pipe to handle burial conditions ranging from live loads due to highway and rail traffic - to earth loads of 100 ft. or greater. We even have experience with underwater installations. Our engineers will welcome the opportunity to work with you on a pipe design, backfill selection and installation methods to meet your specific requirements. The result will be your lowest cost per year of service life (installed basis).

Supported span installations: Again, we can design and build pipe to provide you the lowest cost for supported span installed pipe. Since we are not limited to just a few pipe wall thicknesses and filament winding angles - we can select and choose the combination of pipe design and support design and cost that will provide your "best buy". Consult with our engineers for help with your specific requirements.

Fittings:

Elbows, standard are 22-1/2do`, 30do`, 45do`, and 90do`. Any angle elbow available on special order. Elbows through 48" dia. are available as smooth radius. Mitered elbows are available in all sizes.

Reducing elbows

Tees, Reducing tees

Concentric taper body reducers

Eccentric taper body reducers

Saddles, with FRP and stainless steel threaded outlets, bell outlets, spigot outlets and flanged outlets.

Wear pads (blank saddles)

Crosses, Reducing Crosses

Laterals, Reducing Laterals

True wyes.

P-Traps and 180do` U-Bends.

Floor drains

Expansion joints

Pipe couplings

Threaded (NPT) couplings

Adapters, bell by NPT thread (male or female threads available).

Adapters, spigot by NPT thread (male or female threads available).

Pipe nipples, Threaded nipples

Reducing bushings and threaded adapter bushings.

Fitting and pipe plugs. Pipe caps.

Blind flanges, Threaded flanges

Reducing flanges, Orifice flanges

All fittings are available as adhesive socket, plain end, flanged end, bell and spigot O-Ring; or any combination. See full Industrial Fiberglass Specialties" catalog for sizes, dimensions and tolerances. Fittings are available from 1/2" dia. through 84" dia. We welcome the opportunity to work with our customers on special fittings.

Table 1

INDUSTRIAL FIBERGLASS SPECIALTIES, INC

521 Kiser Street - Dayton, OH 45404-1641

Telephone (937) 222-9000 - Fax (937) 222-9020

Properties of Series 5970 FW FRP Pipe & Duct

Corrosion Barrier	30 mil C-Veil Reinforced
Corrosion Liner	20 mil Nexus Veil Reinforced
Resin (Barrier/Liner)	High Temp & High Performance FR Vinylester
Structural Wall	Filament Wound Overwrap
Resin (FW Overwrap)	High Temp & High Performance FR Vinylester

Elastic and Strength Properties of Glass Filament Reinforced Wall

Hoop Tensile: (Based on loading of pipe hydrostatically)

Ultimate (porosity)	20,000 psi
Yield	12,800 psi
Allowable	6,700 psi
Modulus of Elasticity	3,600,000 psi

Tensile: (Based on loading of pipe as a tension member)

Ultimate (rupture)	12,200 psi
Yield	5,000 psi
Allowable	3,300 psi
Modulus of Elasticity	1,800,000 psi

Flexural: (Based on loading of pipe as a beam)

Ultimate (rupture)	15,700 psi
Yield	6,100 psi
Allowable	4,000 psi
Modulus of Elasticity	1,700,000 psi

Torsion: (Based on loading of pipe as a shaft in torsion)

Ultimate (rupture)	16,200 psi
Allowable Shear	5,500 psi
Shear Modulus	750,000 psi

Compression: (Based on loading of pipe as a "short" column)

Ultimate (rupture)	11,200 psi
Yield	7,000 psi
Allowable	3,700 psi
Modulus of Elasticity	1,400,000 psi

Thermal Properties:

Coefficient of Thermal Expansion	0.0000085 in./in./deg. F
Thermal Conductivity	2.3 BTU/hr./sq. ft./deg. F/in, thick.