

## TECASON® S natural - Stock Shapes

### Chemical Designation

PSU (Polysulfone)

### Colour

light yellow transparent

### Density

1.24 g/cm<sup>3</sup>

### Main features

- high thermal and mechanical capacity
- good chemical resistance
- high creep resistance
- high strength
- autoclavable

### Target Industries

- medical technology
- electronics
- pharmaceutical industry
- semiconductor technology
- food engineering
- food processing

Mechanical properties	condition	value		test method	comment
Modulus of elasticity (tensile test)	@ 73 °F	375,000	psi	ASTM D 638	(1) Injection molded specimens
Tensile strength at break	@ 73 °F	11,800	psi	ASTM D 638	
Elongation at break	@ 73 °F	50	%	ASTM D 638	
Flexural strength	@ 73 °F	18,500	psi	ASTM D 790	
Modulus of elasticity (flexural test)	@ 73 °F	375,000	psi	ASTM D 790	
Compression strength	@1% strain, 73 °F	1,800	psi	ASTM D 695	
Compression strength	@ 73 °F, 10% strain	13,000	psi	ASTM D 695	
Compression modulus	@ 73 °F	245,000	psi	ASTM D 695	
Impact strength (Izod)	@ 73 °F	1.3	ft-lbs/in	ASTM D 256	
Rockwell hardness	@ 73 °F, M scale	120		ASTM D 785	
Coefficient of friction	Dynamic, 40 psi, 50 fpm	0.37		ASTM D 3702	1)
Thermal properties	condition	value		test method	comment
Deflection temperature	@264 psi	345	°F	ASTM D 648	1) (1) Injection molded specimens
Deflection temperature	@ 66 psi	358	°F	ASTM D 648	2) (2) Injection molded specimens
Service temperature	Long Term	285	°F	-	(3) Injection molded specimens
Service temperature	Intermittent	340	°F	-	
Thermal expansion (CLTE)		3.1*10 <sup>-5</sup>	in/in/°F	ASTM D 696	3)
Electrical properties	condition	value		test method	comment
Volume resistivity	@ 73 °F	5*10 <sup>16</sup>	Ω*cm	ASTM D 257	
Dielectric strength		425	V/mil	ASTM D 149	
Dissipation factor	@ 60 Hz, 73 °F	0.001		ASTM D 150	
Dielectric constant	@ 60 Hz, 73 °F, 50% RH	3.1		ASTM D 150	
Other properties	condition	value		test method	comment
Moisture absorption	@ 24 hrs, 73 °F	0.30	%	ASTM D 570	
Flammability (UL94)		V0		-	

→ Resin specification:  
ASTM D 6394-10 SP0112  
Shapes specification:  
NONE

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